



A54SG0075753CRT

Item #: S9095379

SEMI GLOSS/757 PERMANENT ADH/3.2 MIL PRINTABLE LF

Approximate weight per MMSI: 264 lbs. Standard core size is 6 inches. Total caliper: 6.5 mils +/- 10%

FACESTOCK

54# (80 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	54	grams/sq meter	79.9	TAPPI T410
Caliper - Average	mil	2.700	um (micrometer)	68.6	TAPPI T411
Gloss	%	75	%	75.0	TAPPI T480
Opacity	%	86	%	86.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tear-CD	grams	45	mN	441.3	TAPPI T414
Tensile-MD	lb/inch	34	kN/m	6.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	14.4	
Shear (1 x 1/2 x 1 kg)	hours	5.2	hours	5.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.32	grams/25 mm	1035.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.52	grams/25 mm	678.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.80	grams/25 mm	803.6	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.22	grams/25 mm	991.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	*PT	grams/25 mm		CPD-52
Loop Tack Stain Steel	oz/sq inch	43.0	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	44.0	kg/645 sq mm	1.2	CPD-16
Loop Tack Corrugated	oz/sq inch	15.2	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	33.0	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	
FDA Compliance	21 CFR	175.105			

Notes

* Corrugated Tear during Peel Test. No numerical value.

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LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	54	grams/sq meter	88.0	TAPPI T410
Caliper - Average	mil	3.200	um (micrometer)	81.3	TAPPI T411
Smoothness (PPS) Liner Release Side	um	.8	um	.8	TAPPI T555
Tear-MD	grams	57	mN	559.0	TAPPI T414
Tear-CD	grams	67	mN	657.0	TAPPI T414
Tensile-MD	lb/inch	28	kN/m	4.9	TAPPI T494
Brightness	%	84	%	84.0	TAPPI T452

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