

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

054SG00805PRLF**Item #: S9114255**

54# C1S SEMI GLOSS FSC/805 REMOVABLE ADHESIVE/3.2 ML LAYFLAT LINER

Approximate weight per MMSI: 260 lbs. Standard core size is 6 inches. Total caliper: 6.3 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	72	%	72.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Smoothness (PPS) Print Side	um	.8	um	.8	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tear-CD	grams	48	mN	470.7	TAPPI T414
Tensile-MD	lb/inch	30	kN/m	5.3	TAPPI T494
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

A lighter tack acrylic adhesive for kiddie stickers. Can also be used for other applications requiring short-term removability. Works in a wide range of temperatures.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.5	um(micrometer)	13.0	
Shear (1 x 1/2 x 1 kg)	hours	1.8	hours	1.8	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.54	grams/25 mm	241.1	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.45	grams/25 mm	200.9	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.45	grams/25 mm	200.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-50 TO 125	C	-46 TO 52	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES

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GREEN BAY PACKAGING

COATED PRODUCTS

PRODUCT INFORMATION

LINER

A premium, 53# (87 g/m²) white kraft liner. Suitable for roll-to-sheet and fan fold applications. Designed for four-color process printing on the back side. Can be used for die cutting both paper and film.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	53.4	grams/sq meter	87.0	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Tear-MD	grams	61.2	mN	600.2	TAPPI T414
Tear-CD	grams	66.3	mN	650.2	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	18.9	kN/m	3.3	TAPPI T494

Notes

Please see the usage guidelines in Recommendations for Storage and Handling of Layflat Label Material located in the Ink Jet/Laser section of the Product Guide.

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