



# PRODUCT INFORMATION

**054SG0758M53CRT**

**Item #: S9118760**

54# C1S SEMI GLOSS FSC/758M PERMANENT ADHESIVE/3.2 MIL PRINTABLE LF  
Approximate weight per MMSI: 264 lbs. Standard core size is 6 inches. Total caliper: 6.4 mils +/- 10%

## FACESTOCK

54# (78 g/m<sup>2</sup>) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70.0	%	70.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	36.0	mN	353.0	TAPPI T414
Tensile-CD	lb/inch	14.9	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

## ADHESIVE

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.6	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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## LINER

A 54# (88 g/m<sup>2</sup>) blue-white kraft liner. Good dimensional stability for roll-to-sheet lay flat applications. Features a coated back side for a premium appearance and flexo printability. Suitable for charity mailing labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	54.0	grams/sq meter	88.0	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Tear-MD	grams	57	mN	559.0	TAPPI T414
Tear-CD	grams	67	mN	657.0	TAPPI T414
Tensile-MD	lb/inch	28	kN/m	4.9	TAPPI T494

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