



**60SGN0720M40SC**

**Item #: S9120960**

58.5# C1S/720M ALL TEMP ADHESIVE/40 SC LINER

Approximate weight per MMSI: 248 lbs. Standard core size is 3 inches. Total caliper: 6 mils +/- 10%

**FACESTOCK**

58.5# (87 g/m<sup>2</sup>) smooth semi gloss paper with a bright blue white shade for excellent graphic quality. Prints well using flexo, offset, letterpress, and toner processes. High strength for great stripping performance. Perfect for prime and charity labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	58.5	grams/sq meter	86.6	TAPPI T410
Caliper - Average	mil	2.9	um (micrometer)	73.7	TAPPI T411
Gloss	%	75	%	75.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

**ADHESIVE**

A hard, versatile cold-temperature adhesive that adheres to a wide variety of packaging materials in a broad range of temperatures. Perfect go-to adhesive for many applications. Higher shear for faster stripping than many cold-temp adhesives.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	.6	hours	.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA

Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111