GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

24WCT0075140SC Item #: S9123660

2.4 MIL TC WHITE BOPP/751 PERMANENT ADHESIVE/40 SC LINER
Approximate weight per MMSI: 182 lbs. Standard core size is 3 inches. Total caliper: 5.5 mils +/- 10%

FACESTOCK

2.4 mil white top-coated BOPP. It is compatible with water-based and UV flexo, and UV inkjet presses. Thinner for resource and shipping savings. Glossy look. Perfect for health and beauty aid, household care, and beverage labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.400	um (micrometers)	61.0	ASTM D374
Gloss	% @ 45 degrees	70	%	70.0	ASTM D2457
Opacity - Films	%	90	%	90.0	ASTM D589
Tensile Film - MD	lb/sq inch	13050	kg/sq cm	917.4	ASTM D882
Tensile Film - TD	lb/sq inch	27400	kg/sq cm	1926.2	ASTM D882
Elongation at Break - MD	%	177	%	177.0	ASTM D882
Elongation at Break - TD	%	44	%	44.0	ASTM D882

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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