



24WCT0072040SC

Item #: S9134360

2.4 MIL TC WHITE BOPP/720 ALL-TEMP ADHESIVE/40 SC LINER

Approximate weight per MMSI: 186 lbs. Standard core size is 3 inches. Total caliper: 5.4 mils +/- 10%

FACESTOCK

2.4 mil white top-coated BOPP. It is compatible with water-based and UV flexo, and UV inkjet presses. Thinner for resource and shipping savings. Glossy look. Perfect for health and beauty aid, household care, and beverage labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (330)	28.4	grams/sq meter	42.0	TAPPI T410
Caliper Average (Films)	mils	2.4	um (micrometers)	61.0	ASTM D374
Gloss - Films	% @ 45 degress	70	% @ 45 degrees	70.0	ASTM D2457
Opacity - Films	%	88	%	88.0	ASTM D589
Tensile Film - MD	lb/sq inch	14500	kg/sq cm	1019.4	ASTM D882
Tensile Film - TD	lb/sq inch	29000	kg/sq cm	2038.7	ASTM D882
Stiffness-MD	Gurley (mg)	14	mN	.1	TAPPI T543
Stiffness-CD	Gurley (mg)	36	mN	.4	TAPPI T543
Elongation at Break - MD	%	170	%	170.0	ASTM D882
Elongation at Break - TD	%	35	%	35.0	ASTM D882
Area Yield	sq in/lb	16750	sq m/kg	24.0	ASTM E252

ADHESIVE

A soft, general purpose, all-temperature adhesive for paper and film labels. Adheres to a variety of packages in a broad range of temperatures. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	16.3	
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

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ESPECIALISTAS EN MATERIALES AUTO-ADHESIVOS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA

Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111



LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (300)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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