



018CT0075150SC

Item #: S9139460

1.85 MIL TC CLEAR BOPP/751 PERMANENT ADHESIVE/3.2 SCK

Approximate weight per MMSI: 213 lbs. Standard core size is 3 inches. Total caliper: 5.65 mils +/- 10%

FACESTOCK

1.85 mil clear top-coated BOPP is compatible with water-based and UV flexo, and UV inkjet presses. Thinner for resource and shipping savings. Ultra clear for a no-label look. Perfect for health and beauty aid, household care, and beverage labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.850	um (micrometers)	47.0	ASTM D374
Gloss - Films	% @ 45 degrees	85	% @ 45 degrees	85.0	ASTM D2457
Tensile Film - MD	lb/sq inch	19943	kg/sq cm	1402.0	ASTM D882
Tensile Film - TD	lb/sq inch	34954	kg/sq cm	2457.3	ASTM D882
Elongation at Break - MD	%	180	%	180.0	ASTM D882
Elongation at Break - TD	%	55	%	55.0	ASTM D882
Haze	%	2.5	%	2.5	ASTM D1003
Area Yield	sq in/lb	16083.9	sq m/kg	23	ASTM E252

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping.

Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111



LINER

A white densified kraft sheet 53# (86 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	53.5	grams/sq meter	87.2	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	80.0	TAPPI T411
Opacity	%	70	%	70.0	TAPPI T425
Tear-MD	grams	46	mN	451.1	TAPPI T414
Tear-CD	grams	55	mN	539.4	TAPPI T414
Tensile-MD	lb/inch	52	kN/m	9.1	TAPPI T494
Tensile-CD	lb/inch	24	kN/m	4.2	TAPPI T494
Stiffness-CD	Gurley (mg)	70	mN	.7	TAPPI T543
Brightness	%	78	%	78.0	TAPPI T452

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