



06MIJ0758M74LF

Item #: S9145260

PREMIUM CTD MATTE INKJET/758M PERMANENT ADHESIVE/74# SILICONE CTD LINER
Approximate weight per MMSI: 336 lbs. Standard core size is 6 inches. Total caliper: 9.7 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (330)	61.0	grams/sq meter	90.3	TAPPI T410
Caliper - Average	mil	4.400	um (micrometer)	111.8	TAPPI T411
Opacity	%	94.0	%	94.0	TAPPI T425
Tear-MD	grams	61.0	mN	598.2	TAPPI T414
Tear-CD	grams	57.0	mN	559.0	TAPPI T414
Tensile-MD	lb/inch	30.9	kN/m	5.4	TAPPI T494
Tensile-CD	lb/inch	21.1	kN/m	3.7	TAPPI T494
Brightness	%	96.0	%	96.0	TAPPI T452

ADHESIVE

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	16.6	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (300)	74.0	grams/sq meter	120.6	TAPPI T410
Caliper - Average	mil	4.6	um (micrometer)	116.8	TAPPI T411
Tear-MD	grams	76.0	mN	745.3	TAPPI T414
Tear-CD	grams	81.0	mN	794.3	TAPPI T414
Tensile-MD	lb/inch	41.1	kN/m	7.2	TAPPI T494
Tensile-CD	lb/inch	26.3	kN/m	4.6	TAPPI T494

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