

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

30CDT0085340SC**Item #: S9146460**

3 MIL CLEAR DT FILM/853 ALL TEMP ADHESIVE/40 SC LINER

Approximate weight per MMSI: 222 lbs. Standard core size is 3 inches. Total caliper: 6 mils +/- 10%

FACESTOCK

A 3.0 mil top-coated direct thermal polypropylene film with exceptional clarity. Designed for variable image printed labels that highlight the product. Has environmental and water resistance. White should be printed behind any barcode for scannability.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	47.4	grams/sq meter	70.2	TAPPI T410
Caliper - Average	mil	3.0	um (micrometer)	76.2	TAPPI T411
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	24	mN	235.4	TAPPI T414
Stiffness-MD	Gurley (mg)	36	mN	.4	TAPPI T543
Stiffness-CD	Gurley (mg)	59	mN	.6	TAPPI T543
Initial Activation Temp	F	174	C	79	ISO 1924
Effective Activation Temp	F	221	C	105	ISO 1924
Optimum Activation Temp	F	300	C	149	ISO 1924

ADHESIVE

A cold-temperature acrylic adhesive, designed to run cleanly on press. Perfect for weigh scale applications.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.6	
Shear (1 x 1/2 x 1 kg)	hours	2	hours	2.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	32	kg/645 sq mm	.9	CPD-16
Loop Tack HDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack LDPE	oz/sq inch	18	kg/645 sq mm	.5	CPD-16
Loop Tack Corrugated	oz/sq inch	18	kg/645 sq mm	.5	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-50 TO 125	C	-46 TO 52	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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GREEN BAY PACKAGING

COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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