GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

026TT0075117GL Item #: S9154360

2.6 MIL WHITE TT BOPP/751 PERMANENT ADHESIVE/1.7 MIL GLASSINE
Approximate weight per MMSI: 161 lbs. Standard core size is 3 inches. Total caliper: 4.9 mils +/- 10%

FACESTOCK

2.6 mil White Label-Lyte BOPP with a thermal transfer top coat. Designed for variable imaging applications where moisture resistance, or long-term performance, is required. Label-Lyte is a trademark of Jindal Films America.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	30.6	grams/sq meter	49.9	TAPPI T410
Caliper Average (Films)	mils	2.500	um (micrometers)	63.5	ASTM D374
Gloss	% @ 45 degrees	10.0	%	10.0	ASTM D2457
Opacity - Films	%	90.0	%	90.0	ASTM D589
Tensile Film - MD	lb/sq inch	13799.4	kg/sq cm	970.1	ASTM D882
Tensile Film - TD	lb/sq inch	26799.4	kg/sq cm	1884.0	ASTM D882
Elongation at Break - MD	%	170.0	%	170.0	ASTM D882
Elongation at Break - TD	%	55.0	%	55.0	ASTM D882
Dim. Stability - MD	% @ 275 F	-4.0	% @ 135 C	-4.0	ASTM D1204
Dim. Stability - TD	% @ 275 F	-2.0	% @ 135 C	-2.0	ASTM D1204
Area Yield	sq in/lb	15524.5	sq m/kg	22.2	ASTM E252

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

LINER

A 28# (45 g/m²) white glassine provides an excellent surface for die-cutting. The thinner gauge allows more labels on a roll, and the lighter weight provides lower shipping costs saving you and your customers time and money.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	27.6	grams/sq meter	45.0	TAPPI T410
Caliper - Average	mil	1.7	um (micrometer)	43.2	TAPPI T411
Transparency	%	59	%	59.0	ISO 2469
Smoothness (PPS) Print Side	um	1.7	um	1.7	TAPPI T555
Tear-MD	grams	27.5	mN	269.7	TAPPI T414
Tear-CD	grams	28.5	mN	279.5	TAPPI T414
Tensile-MD	lb/inch	23	kN/m	4.0	TAPPI T494

Issued: 03/29/24

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