GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

060PR0075774LF Item #: S9166660

PREFERRED SEMI GLOSS FSC/TACKIFIED PERM ADH/74# SILICONE CTD LINER
Approximate weight per MMSI: 342 lbs. Standard core size is 6 inches. Total caliper: 8.6 mils +/- 10%

FACESTOCK

64# (94 g/m²) semi-gloss, multi-purpose litho with superior gloss and print qualities. Excellent print surface with flexo or offset. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	60.0	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	78.7	TAPPI T411
Smoothness (PPS) Print Side	um	.7	um	.7	TAPPI T555
Tear-MD	grams	60	mN	588.4	TAPPI T414
Tensile-CD	lb/inch	18	kN/m	3.2	TAPPI T494
Brightness	%	82	%	82.0	TAPPI T452

ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	5.2	hours	5.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.32	grams/25 mm	1035.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.5	grams/25 mm	678.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.2	grams/25 mm	991.1	CPD-52
Loop Tack Stain Steel	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack Corrugated	oz/sq inch	15.2	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	33.0	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	74.0	grams/sq meter	120.6	TAPPI T410
Caliper - Average	mil	4.6	um (micrometer)	116.8	TAPPI T411
Tear-MD	grams	76.0	mN	745.3	TAPPI T414
Tear-CD	grams	81.0	mN	794.3	TAPPI T414
Tensile-MD	lb/inch	41.1	kN/m	7.2	TAPPI T494
Tensile-CD	lb/inch	26.3	kN/m	4.6	TAPPI T494

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