



26WCT767HM12PE

Item #: S9167360

2.6 MIL TC WHITE BOPP/ HOT MELT PERMANENT / 1.2 MIL PET LINER

Approximate weight per MMSI: 154 lbs. Standard core size is 6". Total Caliper is 4.5 mils +/- 10%

FACESTOCK:

A 2.6 mil glossy white BOPP. It is top coated for dependable ink adhesion. Excellent compatibility with UV and water-based flexo ink systems, as well as UV inkjet. A perfect look for use on health and beauty aids, household care products, and beverages.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Yield	In ² /lb	15500	sq meter/kg	22.2	ASTM E252
Caliper Average (Films)	mil	2.6	um	66.0	ASTM D374
Tensile Film - MD	psi	14,500	Kg/sq cm	1019	ASTM D882
Tensile Film - TD	psi	29,000	Kg/sq cm	2039	ASTM D882
Elongation at Break - MD	%	170	%	170	ASTM D882
Elongation at Break - TD	%	35	%	35	ASTM D882

ADHESIVE:

767HM is a versatile hot melt adhesive with quick tack. It stands up to moisture and adheres securely to low-energy and textured surfaces.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper – Calculated	mils	.7	UM	31.75	TAPPI T411
Shear (1 x ½ x 1kg)	hours	14	hours	14	CPD-55
Peel – 180 D SS 20 min	lb/inch	4.5	kN/m	.8	CPD-52
Loop Tack Stainless Steel	oz/sq. inch	85	kg/645 sq. mm	2.6	CPD-16
Min. Application Temp.	F	20	C	-7	Supplier
Service Temp.	F	-65 to 165	C	-53 to 79	Supplier

LINER: 12PE

Clear 1.2 mil polyester with an excellent surface for die-cutting. Great strength for high-speed converting and application

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper – Average	mil	1.2	um	30.5	ASTM D374
Tensile – MD	lb/in	26300	kg/sg. cm	1849	ASTM D882
Tensile – CD	lb/in.	28400	kg/sg. cm	1997	ASTM D882
Haze	%	4	%	4	ASTM D1003

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Notes –

- Ovrerrun/Underrun Tolerance +/- 10%
- 5,000' or 10,000' Rolls
- Wind – Liner In, Unless Specified
 - Ship: 5,000' Poker Chip, 10,000' On the Round

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