GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

021RX0075140SC Item #: S9174660

3.0 MIL PHARMACY DT FSC/751 PERMANENT ADHESIVE/40SC LINER
Approximate weight per MMSI: 231 lbs. Standard core size is 3 inches. Total caliper: 6.15 mils +/- 10%

FACESTOCK

This 48# (71 g/m²), no phenols added, top-coated paper resists chemicals, including cleaners, hand sanitizers and lotions. Holds up in heat and humidity. Vital drug information remains legible under most handling and storage conditions. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	48.0	grams/sq meter	71.0	TAPPI T410
Caliper - Average	mil	3.050	um (micrometer)	77.5	TAPPI T411
Smoothness (PPS) Print Side	um	1.2	um	1.2	TAPPI T555
Tear-MD	grams	43	mN	421.7	TAPPI T414
Tear-CD	grams	44.0	mN	431.5	TAPPI T414
Tensile-MD	lb/inch	32.0	kN/m	5.6	TAPPI T494
Tensile-CD	lb/inch	16.0	kN/m	2.8	TAPPI T494
Initial Activation Temp	F	221	C	105	ISO 1924
Effective Activation Temp	F	262	C	128	ISO 1924
Optimum Activation Temp	F	270	C	132	ISO 1924

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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COATED PRODUCTS

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LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS
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