

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

054SG0720G12NB**Item #: S9183460**

54# C1S SEMI GLOSS FSC/ALL TEMP ADHESIVE/1.2 MIL PET NO BACK COAT

Approximate weight per MMSI: 198 lbs. Standard core size is 3 inches. Total caliper: 4.4 mils +/- 10%

FACESTOCK

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods.

FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70	%	70.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	36	mN	353.0	TAPPI T414
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	16.3	
Shear (1 x 1/2 x 1 kg)	hours	2.0	hours	2.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.0	grams/25 mm	892.9	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	33.0	kg/645 sq mm	.9	CPD-16

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	26300	kg/sq cm	1848.9	ASTM D882
Tensile Film - TD	lb/sq inch	28400	kg/sq cm	1996.5	ASTM D882
Haze	%	4	%	4.0	ASTM D1003

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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