



054SG767HM40SCDES

Item #: S9230352

Approximate weight per MMSI: 233 lbs., Total caliper: 5.9 mils (+/- 10%). Standard core size is 3 inches.

FACESTOCK: 54# C1S SEMI GLOSS FSC

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./25X38-500	53.0	TAPPI T410
Caliper Average (Films)	mils	2.7	TAPPI T411
Gloss	%	70	TAPPI T480
Opacity	%	87	TAPPI T425
Tear MD	Grams	36	TAPPI T414
Tensile CD	Lbs./inch	15	TAPPI T494
Brightness	%	89	TAPPI T452

ADHESIVE: 767HM PERMANENT

767HM is a versatile hot melt adhesive with quick tack. It stands up to moisture and adheres securely to low-energy and textured surfaces.

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	0.8	TAPPI T411
Shear (1 x ½ x 1 kg)	hours	14.0	CPD-55
Peel – 180° SS 20 min	lb./inch	4.5	CPD-52
Loop Tack Stainless Steel	oz/sq. inch	107.0	CPD-16
Min. Application Temp.	°F	20	Supplier
Service Temp.	°F	-65 to 165	Supplier

LINER: 40# SCK LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 36 – 500	41.0	TAPPI T410
Caliper – Average	mils	2.4	TAPPI T411
Opacity	%	60.0	TAPPI T425
Tear - MD	Grams	34.0	TAPPI T414
Tear - CD	Grams	39.0	TAPPI T414
Tensile - MD	Lb./inch	40.0	TAPPI T494
Tensile - CD	Lb./inch	17.1	TAPPI T494

Notes –

4/18/2024

- 13” Wide roll with a 1/8” dry edge on each side of the finished rolls in the machine direction.
- 5000’ rolls – fulfilled in increments of 780 MSI.

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions (found in the current Green Bay Packaging Inc. – Coated Products Operations, Roll Printer Price Book) in effect at the time of the sale shall control