



**54SG767HM12PEDES**

**Item #: S9230452**

Approximate weight per MMSI: 199 lbs., Total caliper: 4.7 mils (+/- 10%). Standard core size is 3 inches.

**FACESTOCK: 54# C1S SEMI GLOSS FSC**

54# (78 g/m<sup>2</sup>) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./25X38-500	53.0	TAPPI T410
Caliper Average (Films)	mils	2.7	TAPPI T411
Gloss	%	70	TAPPI T480
Opacity	%	87	TAPPI T425
Tear MD	Grams	36	TAPPI T414
Tensile CD	Lbs./inch	15	TAPPI T494
Brightness	%	89	TAPPI T452

**ADHESIVE: 767HM PERMANENT**

767HM is a versatile hot melt adhesive with quick tack. It stands up to moisture and adheres securely to low-energy and textured surfaces.

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	0.8	TAPPI T411
Shear (1 x ½ x 1 kg)	hours	14.0	CPD-55
Peel – 180° SS 20 min	lb./inch	4.5	CPD-52
Loop Tack Stainless Steel	oz/sq. inch	107.0	CPD-16
Min. Application Temp.	°F	20	Supplier
Service Temp.	°F	-65 to 165	Supplier

**LINER: 1.2 MIL PET**

Clear 1.2 mil polyester liner with an excellent surface for die-cutting. Great strength for high-speed converting and application.

Test Property	Units	Typical Value	Test Method
Caliper – Average	mil	1.2	ASTM D374
Tensile – MD	lb./in	26,300	ASTM D882
Tensile – CD	lb./in.	28,400	ASTM D882
Haze	%	4	ASTM D1003

Notes –

4/18/2024

- 13” Wide roll with a 1/8” dry edge on each side of the finished rolls in the machine direction.
- 5000’ rolls – fulfilled in increments of 780 MSI.

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