



**24WCT767HM40SCDES**

**Item #: S9230552**

Approximate weight per MMSI: 180 lbs. Standard core size is 3 inches. Total caliper: 5.6 mils +/- 10%

**FACESTOCK: 2.4 MIL WCT WHITE BOPP**

*2.4 mil white top-coated BOPP. It is compatible with water-based and UV flexo, and UV inkjet presses. Thinner for resource and shipping savings.*

Test Property	Units	Typical Value	Test Method
Yield	ln <sup>2</sup> /lb	16,750	Supplier
Caliper Average (Films)	mil	2.4	Supplier
Tensile Strength at Break - MD	psi	14,500	Supplier
Tensile Strength at Break - TD	psi	29,000	Supplier
Elongation at Break - MD	%	170.0	Supplier
Elongation at Break - TD	%	35.0	Supplier

**ADHESIVE: 767HM PERMANENT**

*767HM is a versatile hot melt adhesive has a quick tack. It stands up to moisture and adheres securely to low-energy and textured surfaces.*

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	0.8	TAPPI T411
Shear (1 x ½ x 1 kg)	hours	14.0	CPD-55
Peel – 180° SS 20 min	lb./inch	4.5	CPD-52
Loop Tack Stainless Steel	oz/sq. inch	107.0	CPD-16
Min. Application Temp.	°F	20	Supplier
Service Temp.	°F	-65 to 165	Supplier

**LINER: 40# SCK LINER**

*40SC is a white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.*

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 36 – 500	41.0	TAPPI T410
Caliper – Average	mils	2.4	TAPPI T411
Opacity	%	60.0	TAPPI T425
Tear – MD	Grams	34.0	TAPPI T414
Tear – CD	Grams	39.0	TAPPI T414
Tensile – MD	Lb./inch	40.0	TAPPI T494
Tensile – CD	Lb./inch	17.1	TAPPI T494

4/18/2024

Notes –

- Roll size is 13'': will be produced with a 1/8'' dry edge on each side of the finished rolls in the machine direction.
- 5000' rolls – fulfilled in increments of 780 MSI.

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