

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

054SG0075753CRT**Item #: S9234479**

54# C1S SEMI GLOSS FSC/757 PERMANENT ADHESIVE/3.2 MIL PRINTABLE LF

Approximate weight per MMSI: 262 lbs. Standard core size is 6 inches. Total caliper: 6.4 mils +/- 10%

FACESTOCK

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	52.7	grams/sq meter	78.0	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70.0	%	70.0	TAPPI T480
Opacity	%	87.0	%	87.0	TAPPI T425
Tear-MD	grams	36.0	mN	353.0	TAPPI T414
Tensile-CD	lb/inch	14.9	kN/m	2.6	TAPPI T494
Brightness	%	89.0	%	89.0	TAPPI T452

ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	5.2	hours	5.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.32	grams/25 mm	1035.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.52	grams/25 mm	678.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.80	grams/25 mm	803.6	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.22	grams/25 mm	991.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	*PT	grams/25 mm		CPD-52
Loop Tack Stain Steel	oz/sq inch	43.0	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	44.0	kg/645 sq mm	1.2	CPD-16
Loop Tack Corrugated	oz/sq inch	15.2	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	32.1	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	
FDA Compliance	21 CFR	175.105			

Notes

* Corrugated Tear during Peel Test. No numerical value.

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions in effect at the time of the sale shall control.

La información presentada en esta publicación se considera correcta; no debe ser interpretada como una especificación. Los valores dados reflejan las características regulares de los materiales. Todos los informes, fichas técnicas, y recomendaciones de los productos de Green Bay Packaging Inc. están basados en pruebas que se consideran confiables, pero no constituyen ningún tipo de garantía. Todos los productos se venden con el entendimiento de que el comprador ha determinado independientemente la conveniencia de estos productos para su uso final. Ningún vendedor, representante, ni agente de Green Bay Packaging Inc. está autorizado para dar ningún tipo de garantía, ni hacer representación alguna contraria a lo susodicho.

SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269



GREEN BAY PACKAGING

COATED PRODUCTS

PRODUCT INFORMATION

LINER

A 54# (88 g/m²) blue-white kraft liner. Good dimensional stability for roll-to-sheet lay flat applications. Features a coated back side for a premium appearance and flexo printability. Suitable for charity mailing labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	54	grams/sq meter	88.0	TAPPI T410
Caliper - Average	mil	3.200	um (micrometer)	81.3	TAPPI T411
Tear-MD	grams	57	mN	559.0	TAPPI T414
Tear-CD	grams	67	mN	657.0	TAPPI T414
Tensile-MD	lb/inch	28	kN/m	4.9	TAPPI T494
Tensile-CD	lb/inch	18	kN/m	3.2	TAPPI T494

Issued: 09/12/26

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information, and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions in effect at the time of the sale shall control.

La información presentada en esta publicación se considera correcta; no debe ser interpretada como una especificación. Los valores dados reflejan las características regulares de los materiales. Todos los informes, fichas técnicas, y recomendaciones de los productos de Green Bay Packaging Inc. están basados en pruebas que se consideran confiables, pero no constituyen ningún tipo de garantía. Todos los productos se venden con el entendimiento de que el comprador ha determinado independientemente la conveniencia de estos productos para su uso final. Ningún vendedor, representante, ni agente de Green Bay Packaging Inc. está autorizado para dar ningún tipo de garantía, ni hacer representación alguna contraria a lo susodicho.

SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269