

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

26WCT0010312NB**Item #: S9236760**

2.6M WHI CAVITATED BOPP/103 PERMANENT ADHESIVE/1.2 MIL PET NO BACK COAT
Approximate weight per MMSI: 151 lbs. Standard core size is 6 inches. Total caliper: 4.5 mils +/- 10%

FACESTOCK

2.6 mil white top-coated BOPP. It is compatible with water-based and UV flexo, and UV inkjet presses. Glossy look.
Perfect for health and beauty aid, household care, and beverage labeling.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------|----------------|---------------|------------------|--------------|-------------|
| Caliper Average (Films) | mils | 2.600 | um (micrometers) | 66.0 | ASTM D374 |
| Gloss - Films | % @ 45 degrees | 70.0 | % @ 45 degrees | 70.0 | ASTM D2457 |
| Opacity - Films | % | 90 | % | 90.0 | ASTM D589 |
| Tensile Film - MD | lb/sq inch | 14500 | kg/sq cm | 1019.4 | ASTM D882 |
| Tensile Film - TD | lb/sq inch | 29000 | kg/sq cm | 2038.7 | ASTM D882 |
| Stiffness-MD | Gurley (mg) | 23 | mN | .2 | TAPPI T543 |
| Stiffness-CD | Gurley (mg) | 45 | mN | .4 | TAPPI T543 |
| Elongation at Break - MD | % | 170 | % | 170.0 | ASTM D882 |
| Elongation at Break - TD | % | 35 | % | 35.0 | ASTM D882 |
| Area Yield | sq in/lb | 15500 | sq m/kg | 22.2 | ASTM E252 |

ADHESIVE

A soft, high performance film label acrylic adhesive with excellent clarity and adhesion to low energy surfaces, along with outstanding wet-out.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 16.6 | |
| Shear (1 x 1/2 x 1 kg) | hours | 2.4 | hours | 2.4 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.3 | grams/25 mm | 1026.8 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 50 | kg/645 sq mm | 1.4 | CPD-16 |
| Min. App. Temp. | F | 40 | C | 4 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

LINER

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------------|------------|---------------|------------------|--------------|-------------|
| Caliper Average (Films) | mils | 1.200 | um (micrometers) | 30.5 | ASTM D374 |
| Tensile Film - MD | lb/sq inch | 26300 | kg/sq cm | 1848.9 | ASTM D882 |
| Tensile Film - TD | lb/sq inch | 28400 | kg/sq cm | 1996.5 | ASTM D882 |
| Haze | % | 4 | % | 4.0 | ASTM D1003 |

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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