



# PRODUCT INFORMATION

**054SG0075753CRT**

**Item #: S9250979**

54# C1S SEMI GLOSS FSC/757 PERMANENT ADHESIVE/3.2 MIL PRINTABLE LF

Approximate weight per MMSI: 267 lbs. Standard core size is 3 inches. Total caliper: 6.5 mils +/- 10%

### FACESTOCK

54# (78 g/m<sup>2</sup>) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70.0	%	70.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	36.0	mN	353.0	TAPPI T414
Tensile-CD	lb/inch	14.9	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

### ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	5.2	hours	5.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.32	grams/25 mm	1035.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.52	grams/25 mm	678.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.80	grams/25 mm	803.6	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.22	grams/25 mm	991.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	*PT	grams/25 mm		CPD-52
Loop Tack Stain Steel	oz/sq inch	43.0	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	44.0	kg/645 sq mm	1.2	CPD-16
Loop Tack Corrugated	oz/sq inch	15.2	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	33.0	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	
FDA Compliance	21 CFR	175.105			

### Notes

\* Corrugated Tear during Peel Test. No numerical value.

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### LINER

A 54# (88 g/m<sup>2</sup>) blue-white kraft liner. Good dimensional stability for roll-to-sheet lay flat applications. Features a coated back side for a premium appearance and flexo printability. Suitable for charity mailing labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	54	grams/sq meter	88.0	TAPPI T410
Caliper - Average	mil	3.200	um (micrometer)	81.3	TAPPI T411
Tear-MD	grams	57	mN	559.0	TAPPI T414
Tear-CD	grams	67	mN	657.0	TAPPI T414
Tensile-MD	lb/inch	28	kN/m	4.9	TAPPI T494
Tensile-CD	lb/inch	18	kN/m	3.2	TAPPI T494

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