



PRODUCT INFORMATION

054SG0075740SC

Item #: S9251079

54# C1S SEMI GLOSS FSC/757 PERMANENT ADHESIVE/40SC LINER

Approximate weight per MMSI: 239 lbs. Standard core size is 3 inches. Total caliper: 5.7 mils +/- 10%

FACESTOCK

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/25X38-500 (3300 Sq Ft) | 53 | grams/sq meter | 78.4 | TAPPI T410 |
| Caliper - Average | mil | 2.6 | um (micrometer) | 66.0 | TAPPI T411 |
| Gloss | % | 70.0 | % | 70.0 | TAPPI T480 |
| Opacity | % | 87 | % | 87.0 | TAPPI T425 |
| Tear-MD | grams | 36.0 | mN | 353.0 | TAPPI T414 |
| Tensile-CD | lb/inch | 14.9 | kN/m | 2.6 | TAPPI T494 |
| Brightness | % | 89 | % | 89.0 | TAPPI T452 |

ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg) | hours | 5.2 | hours | 5.2 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.32 | grams/25 mm | 1035.8 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.52 | grams/25 mm | 678.6 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.80 | grams/25 mm | 803.6 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 2.22 | grams/25 mm | 991.1 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | *PT | grams/25 mm | | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 43.0 | kg/645 sq mm | 1.2 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 41.0 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 44.0 | kg/645 sq mm | 1.2 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 15.2 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 33.0 | kg/645 sq mm | .9 | CPD-16 |
| Min. App. Temp. | F | 32 | C | 0 | |
| Service Temp. | F | -58 TO 199 | C | -50 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

Notes

* Corrugated Tear during Peel Test. No numerical value.

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PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 (3000 Sq Ft) | 41.0 | grams/sq meter | 66.8 | TAPPI T410 |
| Caliper - Average | mil | 2.400 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 60.0 | % | 60.0 | TAPPI T425 |
| Tear-MD | grams | 34.0 | mN | 333.4 | TAPPI T414 |
| Tear-CD | grams | 39.0 | mN | 382.5 | TAPPI T414 |
| Tensile-MD | lb/inch | 40.0 | kN/m | 7.0 | TAPPI T494 |
| Tensile-CD | lb/inch | 17.1 | kN/m | 3.0 | TAPPI T494 |

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