

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

054EG0050850SC**Item #:****S9260660**

54# ENCORE HI GLOSS FSC/508 PERMANENT ADHESIVE/3.2 SCK

Approximate weight per MMSI: 258 lbs. Standard core size is 3 inches. Total caliper: 6.6 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	54.0	grams/sq meter	79.9	TAPPI T410
Caliper - Average	mil	2.700	um (micrometer)	68.6	TAPPI T411
Gloss-Felt Side	%. @75 degrees	86	% @75 degrees	86.0	TAPPI T480
Opacity	%	89.0	%	89.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	35.0	mN	343.2	TAPPI T414
Tensile-CD	lb/inch	14.3	kN/m	2.5	TAPPI T494
Brightness	%	84.0	%	84.0	TAPPI T452

ADHESIVE

A hard, acrylic adhesive. Useful for prime label pharmaceutical (pill bottles). Good for curved surfaces greater than 1/2" diameter requiring mandrel hold. Offers some reposition time on low-energy plastics. Glove friendly.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	0.6+	hours	.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.4	grams/25 mm	1071.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.80	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.2	grams/25 mm	982.2	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	45	kg/645 sq mm	1.3	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269



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PRODUCT INFORMATION

LINER

A white densified kraft sheet 53# (86 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	53.5	grams/sq meter	87.2	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Opacity	%	70.0	%	70.0	TAPPI T425
Tear-MD	grams	46.0	mN	451.1	TAPPI T414
Tear-CD	grams	55.0	mN	539.4	TAPPI T414
Tensile-MD	lb/inch	52.0	kN/m	9.1	TAPPI T494
Tensile-CD	lb/inch	24.0	kN/m	4.2	TAPPI T494
Brightness	%	78.0	%	78.0	TAPPI T452

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