

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

054EG0075115NB**Item #:****S9261160**

54# ENCORE HI GLOSS FSC/751 PERMANENT ADHESIVE/1.5 MIL SCTD PET NO BACK

Approximate weight per MMSI: 215 lbs. Standard core size is 3 inches. Total caliper: 4.82 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	54.0	grams/sq meter	79.9	TAPPI T410
Caliper - Average	mil	2.700	um (micrometer)	68.6	TAPPI T411
Gloss-Felt Side	%. @75 degrees	86	% @75 degrees	86.0	TAPPI T480
Opacity	%	89.0	%	89.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	35.0	mN	343.2	TAPPI T414
Tensile-CD	lb/inch	14.3	kN/m	2.5	TAPPI T494
Brightness	%	84.0	%	84.0	TAPPI T452

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping.

Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Tensile Film - MD	lb/sq inch	32,000	kg/sq cm	2249.6	ASTM D882
Elongation at Break - MD	%	100	%	100.0	ASTM D882
Haze	%	5.5	%	5.5	ASTM D1003
Area Yield	sq in/lb	19,800	sq m/kg	28.3	ASTM E252

Issued: 08/14/26

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information, and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions in effect at the time of the sale shall control.

La información presentada en esta publicación se considera correcta; no debe ser interpretada como una especificación. Los valores dados reflejan las características regulares de los materiales. Todos los informes, fichas técnicas, y recomendaciones de los productos de Green Bay Packaging Inc. están basados en pruebas que se consideran confiables, pero no constituyen ningún tipo de garantía. Todos los productos se venden con el entendimiento de que el comprador ha determinado independientemente la conveniencia de estos productos para su uso final. Ningún vendedor, representante, ni agente de Green Bay Packaging Inc. está autorizado para dar ningún tipo de garantía, ni hacer representación alguna contraria a lo susodicho.

SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269