



# PRODUCT INFORMATION

**24WCB0010212NB**

**Item #: S9262460**

2.4 MIL TC WHITE BOPP/FILMIC ADHESIVE/1.2 MIL PET NO BACK COAT

Approximate weight per MMSI: 145 lbs. Standard core size is 6 inches. Total caliper: 4.3 mils +/- 10%

### FACESTOCK

2.4 mil white top-coated BOPP. Compatible with water-based and UV flexo, and UV inkjet presses. Thinner for resource and shipping savings. Backside coated for adhesive anchorage. Glossy look. Perfect for prime label applications; health and beauty aid, household care, and beverage labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.400	um (micrometers)	61.0	ASTM D374
Gloss - Films	% @ 45 degrees	63	% @ 45 degrees	63.0	ASTM D2457
Opacity - Films	%	85	%	85.0	ASTM D589
Tensile Film - MD	lb/sq inch	10600	kg/sq cm	745.2	ASTM D882
Tensile Film - TD	lb/sq inch	21300	kg/sq cm	1497.4	ASTM D882
Elongation at Break - MD	%	170	%	170.0	ASTM D882
Elongation at Break - TD	%	50	%	50.0	ASTM D882
Dim. Stability - MD	% @ 275 F	3	% @ 135 C	3.0	ASTM D1204
Dim. Stability - TD	% @ 275 F	2	% @ 135 C	2.0	ASTM D1204
Area Yield	sq in/lb	16100	sq m/kg	23.0	ASTM E252

### ADHESIVE

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	5.9	hours	5.9	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.8	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.8	grams/25 mm	357.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	27	kg/645 sq mm	.8	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	28	kg/645 sq mm	.8	CPD-16
Min. App. Temp.	F	40	C	4	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

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**GREEN BAY PACKAGING**

COATED PRODUCTS

## PRODUCT INFORMATION

### LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	26300	kg/sq cm	1848.9	ASTM D882
Tensile Film - TD	lb/sq inch	28400	kg/sq cm	1996.5	ASTM D882
Haze	%	4	%	4.0	ASTM D1003

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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