GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

L32DT0LATP Item #: S9271752

3.2 MIL LINERLESS DT FSC/ALL TEMP ADHESIVE
Approximate weight per MMSI: 116 lbs. Standard core size is 3 inches. Total caliper: 3.5 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	48.7	grams/sq meter	72.1	TAPPI T410
Caliper - Average	mil	3.200	um (micrometer)	81.3	TAPPI T411
Smoothness (PPS) Print Side	um	2.0	um	2.0	TAPPI T555
Tear-MD	grams	45.0	mN	441.3	TAPPI T414
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494
Stiffness-MD	Gurley (mg)	91.8	mN	.9	TAPPI T543

ADHESIVE

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	.4	hours	.4	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.0	grams/25 mm	892.9	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.90	grams/25 mm	401.8	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.90	grams/25 mm	401.8	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.6	grams/25 mm	714.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.50	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	24	kg/645 sq mm	.7	CPD-16
Loop Tack HDPE	oz/sq inch	19	kg/645 sq mm	.5	CPD-16
Loop Tack LDPE	oz/sq inch	19	kg/645 sq mm	.5	CPD-16
Loop Tack Corrugated	oz/sq inch	3.5	kg/645 sq mm	.1	CPD-16
Loop Tack Glass	oz/sq inch	26	kg/645 sq mm	.7	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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