

**GREEN BAY PACKAGING**

COATED PRODUCTS

# PRODUCT INFORMATION

**40SC0075740SC****Item #: S9272560**

40SC LINER/TACKIFIED PERM ADH/40SC LINER

Approximate weight per MMSI: 221 lbs. Standard core size is 3 inches. Total caliper: 5.4 mils +/- 10%

**LINER**A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units                         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500<br>(3000 Sq Ft) | 41.0          | grams/sq meter  | 66.8         | TAPPI T410  |
| Caliper - Average | mil                           | 2.400         | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %                             | 60.0          | %               | 60.0         | TAPPI T425  |
| Tear-CD           | grams                         | 39.0          | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch                       | 40.0          | kN/m            | 7.0          | TAPPI T494  |

**ADHESIVE**

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

| Test Property             | Units      | Typical Value | Metric Units | Metric Value | Test Method |
|---------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg)    | hours      | 5.2           | hours        | 5.2          | CPD-55      |
| Peel - 180 D SS 20 min    | lb/inch    | 2.32          | grams/25 mm  | 1035.8       | CPD-52      |
| Peel - 180 D HDPE 20 min  | lb/inch    | 1.5           | grams/25 mm  | 678.6        | CPD-52      |
| Peel - 180 D LDPE 20 min  | lb/inch    | 1.8           | grams/25 mm  | 803.6        | CPD-52      |
| Peel - 180 D Glass 20 min | lb/inch    | 2.2           | grams/25 mm  | 991.1        | CPD-52      |
| Loop Tack Stain Steel     | oz/sq inch | 43            | kg/645 sq mm | 1.2          | CPD-16      |
| Loop Tack HDPE            | oz/sq inch | 41.0          | kg/645 sq mm | 1.1          | CPD-16      |
| Loop Tack LDPE            | oz/sq inch | 44            | kg/645 sq mm | 1.2          | CPD-16      |
| Loop Tack Corrugated      | oz/sq inch | 15.2          | kg/645 sq mm | .4           | CPD-16      |
| Loop Tack Glass           | oz/sq inch | 33.0          | kg/645 sq mm | .9           | CPD-16      |
| Min. App. Temp.           | F          | 32            | C            | 0            |             |
| Service Temp.             | F          | -58 TO 199    | C            | -50 TO 93    |             |

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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