GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

24WCB0976S12NB Item #: S9273360

2.4 MIL WHI CAVITD BOPP/APR WASHAWAY ALLTEMP ADH/1.2 MIL PET
Approximate weight per MMSI: 143 lbs. Standard core size is 6 inches. Total caliper: 4.1 mils +/- 10%

FACESTOCK

2.4 mil white top-coated BOPP. Compatible with water-based and UV flexo, and UV inkjet presses. Thinner for resource and shipping savings. Backside coated for adhesive anchorage. Glossy look. Perfect for prime label applications; health and beauty aid, household care, and beverage labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.400	um (micrometers)	61.0	ASTM D374

ADHESIVE

All-temperature acrylic adhesive designed for PET, Colored HDPE, and PP recycling. Will wash off PET clamshells, bottles, and other containers. Carries APR critical guidance approval for PET, Colored HDPE and PP recycling when paired with clear, white, and metalized BOPP films.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.8	hours	1.8	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Peel - 180 D PET 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Loop Tack Stain Steel	oz/sq inch	39	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	32	kg/645 sq mm	.9	CPD-16
Loop Tack Glass	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack PET	oz/sq inch	39	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	26300	kg/sq cm	1848.9	ASTM D882

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS
3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269