



# PRODUCT INFORMATION

**24WCB0095012NB**

**Item #: S9293279**

2.4 MIL WHI CAVITD BOPP/GP FILM ADHESIVE/1.2 MIL SIL CTD PET  
Approximate weight per MMSI: 142 lbs. Standard core size is 6 inches. Total caliper: 4.2 mils +/- 10%

## FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.400	um (micrometers)	61.0	ASTM D374

## ADHESIVE

General purpose filmic adhesive designed for prime label applications. High shear properties leading to excellent press convertibility. Provides good open time for label repositioning. Performs at application temperatures as low as 25°F. Meets APR Preferred Design for Recycling on HDPE (colored) and PP substrates.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	100+	hours	100.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D PET 20 min	lb/inch	2.57	grams/25 mm	1147.4	CPD-52
Loop Tack Stain Steel	oz/sq inch	45	kg/645 sq mm	1.3	CPD-16
Loop Tack HDPE	oz/sq inch	27	kg/645 sq mm	.8	CPD-16
Loop Tack Glass	oz/sq inch	46	kg/645 sq mm	1.3	CPD-16
Min. App. Temp.	F	25	C	-4	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

## LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	30000	kg/sq cm	2109.0	ASTM D882
Elongation at Break - MD	%	115	%	115.0	ASTM D882
Haze	%	4	%	4.0	ASTM D1003
Area Yield	sq in/lb	19800	sq m/kg	28.3	ASTM E252

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