GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

020CL0900T92NB Item #: S9301060

2.0 MIL TC CLEAR BOPP/REMOVABLE CLOSURE ADH/92GA SIL CTD PET LINER
Approximate weight per MMSI: 139 lbs. Standard core size is 6 inches. Total caliper: 3.52 mils +/- 10%

FACESTOCK

2.0 mil clear top-coated BOPP offers excellent print results with water-based and UV flexo ink systems, and hot stamping. Ultra clear for a no-label look. Perfect for health and beauty aid, household care, pharmaceutical, and beverage labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.0	um (micrometers)	50.8	ASTM D374
Gloss	% @ 45 degrees	85	%	85.0	ASTM D2457
Haze	%	2	%	2.0	ASTM D1003
Area Yield	sq in/lb	15000	sq m/kg	21.5	ASTM E252

ADHESIVE

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.1	hours	1.1	CPD-55
Peel - 180 D SS 20 min	lb/inch	.80	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.42	grams/25 mm	187.5	CPD-52
Peel - 180 D HDPE 24hr	lb/inch	.45	grams/25 mm	200.9	CPD-52
Peel - 180 D LDPE 24hr	lb/inch	.58	grams/25 mm	258.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack HDPE	oz/sq inch	12	kg/645 sq mm	.3	CPD-16
Loop Tack LDPE	oz/sq inch	8	kg/645 sq mm	.2	CPD-16
Min. App. Temp.	F	30	C	-1	
Service Temp.	F	-65 TO 199	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application. The benefits of this thinner gauge liner include reducing plastic use, decreasing shipping weight, and allowing more labels on a roll.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	0.920	um (micrometers)	23.4	ASTM D374

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