

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

41VDP0075717GL**Item #: S9316279**

FSC 41# UNCOATED VDP/757 PERMANENT ADHESIVE/1.7 MIL GLASSINE

Approximate weight per MMSI: 180 lbs. Standard core size is 3 inches. Total caliper: 5 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	41.0	grams/sq meter	60.7	TAPPI T410
Caliper - Average	mil	2.600	um (micrometer)	66.0	TAPPI T411
Opacity	%	83.0	%	83.0	TAPPI T425
Smoothness (PPS) Print Side	um	1.6	um	1.6	TAPPI T555
Smoothness Print Side	Sheffield Units	14.0	Sheffield Units	14.0	TAPPI T538
Tear-MD	grams	38.0	mN	372.7	TAPPI T414
Tensile-CD	lb/inch	13.1	kN/m	2.3	TAPPI T494

ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	5.2	hours	5.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.32	grams/25 mm	1035.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.52	grams/25 mm	678.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.80	grams/25 mm	803.6	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.22	grams/25 mm	991.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	*PT	grams/25 mm		CPD-52
Loop Tack Stain Steel	oz/sq inch	43.0	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	44.0	kg/645 sq mm	1.2	CPD-16
Loop Tack Corrugated	oz/sq inch	15.2	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	32.1	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	
FDA Compliance	21 CFR	175.105			

Notes

* Corrugated Tear during Peel Test. No numerical value.

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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GREEN BAY PACKAGING

COATED PRODUCTS

PRODUCT INFORMATION

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	27.6	grams/sq meter	45.0	TAPPI T410
Caliper - Average	mil	1.700	um (micrometer)	43.2	TAPPI T411
Moisture	%	6.5	%	6.5	TAPPI T412
Transparency	%	59	%	59.0	ISO 2469
Smoothness (PPS) Print Side	um	1.7	um	1.7	TAPPI T555
Tear-MD	grams	25.5	mN	250.1	TAPPI T414
Tear-CD	grams	28	mN	274.6	TAPPI T414
Tensile-MD	lb/inch	26.3	kN/m	4.6	TAPPI T494
Tensile-CD	lb/inch	9.7	kN/m	1.7	TAPPI T494

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