

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

080SG0050440SC**Item #: S9317060**

80# SEMIGLOSS FSC/504 PERMANENT ADHESIVE/40SC LINER

Approximate weight per MMSI: 286 lbs. Standard core size is 3 inches. Total caliper: 6.9 mils +/- 10%

FACESTOCK

80# (118 g/m²) semi-gloss multi-purpose paper with superior gloss and print qualities. Bright blue-white shade. Excellent print surface for flexo, toner, or offset. This heavier sheet offers greater stiffness and opacity. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	80	grams/sq meter	118.4	TAPPI T410
Caliper - Average	mil	4.000	um (micrometer)	101.6	TAPPI T411
Gloss	% @ 75 degrees	72.0	% @ 75 degrees	72.0	TAPPI T480
Opacity	%	92.0	%	92.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	69.0	mN	676.7	TAPPI T414
Tensile-CD	lb/inch	22.9	kN/m	4.0	TAPPI T494
Brightness	%	89.0	%	89.0	TAPPI T452

ADHESIVE

A general purpose acrylic emulsion used primarily with paper substrates.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.7	hours	1.7	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.6	grams/25 mm	714.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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