

**GREEN BAY PACKAGING**

COATED PRODUCTS

## PRODUCT INFORMATION

**018CT722ML40SC****Item #: S9319560**

1.85 MIL TC CLEAR BOPP/ALL TEMP ADHESIVE/40SC LINER

Approximate weight per MMSI: 183 lbs. Standard core size is 3 inches. Total caliper: 4.85 mils +/- 10%

### FACESTOCK

1.85 mil clear top-coated BOPP is compatible with water-based and UV flexo, and UV inkjet presses. Thinner for resource and shipping savings. Ultra clear for a no-label look. Perfect for health and beauty aid, household care, and beverage labeling.

| Test Property            | Units          | Typical Value | Metric Units     | Metric Value | Test Method |
|--------------------------|----------------|---------------|------------------|--------------|-------------|
| Caliper Average (Films)  | mils           | 1.850         | um (micrometers) | 47.0         | ASTM D374   |
| Gloss - Films            | % @ 45 degrees | 85            | % @ 45 degrees   | 85.0         | ASTM D2457  |
| Tensile Film - MD        | lb/sq inch     | 19943         | kg/sq cm         | 1402.0       | ASTM D882   |
| Tensile Film - TD        | lb/sq inch     | 34954         | kg/sq cm         | 2457.3       | ASTM D882   |
| Elongation at Break - MD | %              | 180           | %                | 180.0        | ASTM D882   |
| Elongation at Break - TD | %              | 55            | %                | 55.0         | ASTM D882   |
| Haze                     | %              | 2.5           | %                | 2.5          | ASTM D1003  |
| Area Yield               | sq in/lb       | 16083.9       | sq m/kg          | 23           | ASTM E252   |

### ADHESIVE

### LINER

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units                         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500<br>(3000 Sq Ft) | 41.0          | grams/sq meter  | 66.8         | TAPPI T410  |
| Caliper - Average | mil                           | 2.400         | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %                             | 60.0          | %               | 60.0         | TAPPI T425  |
| Tear-CD           | grams                         | 39.0          | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch                       | 40.0          | kN/m            | 7.0          | TAPPI T494  |

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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