GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

054SG0055240SC Item #: S9931260

54# C1S SEMI GLOSS FSC/552 COLD-TEMP ADHESIVE/40SC LINER
Approximate weight per MMSI: 238 lbs. Standard core size is 3 inches. Total caliper: 5.7 mils +/- 10%

FACESTOCK

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70	%	70.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	36	mN	353.0	TAPPI T414
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

Acrylic freezer adhesive used in many film wrapped meat and dairy applications, including the more difficult blast freeze environment.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	minutes	6	minutes	6.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.8	grams/25 mm	357.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	40	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	26	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 120	C	-54 TO 49	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494

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