

**TRANSFER TAPE – Hot Melt
(40# Liner – 767 Hot Melt Adhesive – 40# Liner)**

Item #: SC509200

Our 40# transfer tape utilizes a layer of permanent adhesive between two Liners. Stripping away the easy release liner and laminating the product to the back of a face stock allows the customer to die cut an integrated label or other transfer tape applications.

Approximate weight per MMSI: 229 lbs. Standard core size is 3 inches. Total caliper: 5.6 mils

TIGHT RELEASE LINER (40SC)

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Test Method
Basis Weight	lbs/24 x 36 – 500	40.3	TAPPI T410
Caliper – Average	mil	2.4	TAPPI T411
Tear-MD	grams	32	TAPPI T414
Tear-CD	grams	32	TAPPI T414
Tensile-MD	lb/inch	34	TAPPI T494
Tensile-CD	lb/inch	22	TAPPI T494

ADHESIVE (767 hot-melt adhesive)

A permanent ultra hi-tack hot melt adhesive with an aggressive bond to many surfaces including low-energy plastics and corrugated.

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	0.8	
Shear 1x1/2x1kg)	hrs	14.0	CPD-55
Peel 180D SS 20min	lb/inch	4.5	CPD-52
Loop Tack SS	oz/sq inch	107	CPD-16
Min App Temp	F	20	Supplier
Service Temp	F	-65 to 165	Supplier

EASY THROWAWAY RELEASE LINER (40SC)

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Test Method
Basis Weight	lbs/24 x 36 – 500	40.3	TAPPI T410
Caliper – Average	mil	2.4	TAPPI T411
Tear-MD	grams	32	TAPPI T414
Tear-CD	grams	32	TAPPI T414
Tensile-MD	lb/inch	34	TAPPI T494
Tensile-CD	lb/inch	22	TAPPI T494

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Shelf life: One year when stored at 72 deg F at 50% RH.

Notes: –

- Minimum order is 3 MMSI
 - Overrun/underrun tolerance +/- 10%
 - 5,000' rolls
 - Produced with a 1/8" dry edge on each side of the finished rolls in the machine direction.
 - Easy release liner is out, unless specified by customer.
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