

3WBOPP254HMHCW40SC

Item #: SC509600

Approximate weight per MMSI: 286 lbs. Standard core size is 3 inches. Total caliper: 8.2 mils

FACESTOCK (3WBOPP)

A 3.0 mil white polypropylene face stock. The facer is thermal transfer printable. This structure has a dry edge for ease of converting and storage.

Test Property	Units	Typical Value	Test Method
Yield	ln ² /lb.	13,400	Supplier
Caliper Average (Films)	mil	3.0	Supplier
Opacity - Films	%	90	Supplier
Tensile Strength at Break - MD	psi	13,000	Supplier
Tensile Strength at Break - TD	psi	24,000	Supplier
Stiffness – MD	Gurley (mfg.)	29	Supplier
Stiffness - TD	Gurley (mfg.)	50	Supplier

ADHESIVE (254HMHCW – Hot Melt Heavy Coat Weight)

Our most aggressive hot melt adhesive. Can be used on a tire sidewall, or other hard-to-stick-to substrates such as rough textures, contaminated surfaces, etc.

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	2.8	TAPPI T411
Shear (1 x ½ x 1 kg)	hours	7.8	CPD-55
Peel – 180° SS 20 min	lb./inch	7.5	CPD-52
Min. Application Temp.	F	19	Supplier
Service Temp.	F	-65 to 150	Supplier
Loop Tack Stainless Steel	oz/sq. inch	130	CPD-16

LINER (40# SCK liner)

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 36 – 500	41	TAPPI T410
Caliper – Average	mil	2.4	TAPPI T411
Opacity	%	60	TAPPI T425
Tear - MD	grams	34	TAPPI T414
Tear - CD	grams	39	TAPPI T414
Tensile - MD	Lb./inch	40	TAPPI T494
Tensile - CD	Lb./inch	17	TAPPI T494

Notes –

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- Minimum Order is 3 MMSI
- Wind – Liner In, Unless Specified
- Produced with a 1/8" dry edge on each side of the finished rolls in the machine direction.
- Overrun/Underrun Tolerance +/- 10%
- 5,000' rolls; ship Poker Chip.

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