

**1MBSCPP40SC4UPN853 4-Up Narrow Coupon Pattern.**

**Item #: SC511000**

**Roll width is 9.8125"**

Approximate weight per MMSI: 186 lbs. Standard core size is 3 inches. Total caliper: 4.9 mils.

**FACESTOCK**, 0.8 mils clear BOPP.

Test Property	Units	Typical Value	Test Method
Yield	in <sup>2</sup> /lb.	40,800	ASTM E252
Caliper Average (Films)	mil	0.8	ASTM D374
Haze	%	2	ASTMD374
Tensile Strength at break – MD	psi	16,000	ASTM D882
Tensile Strength at break – TD	psi	38,000	ASTM D882

**BREAK AWAY COATING** (a non-pressure sensitive peelable adhesive).

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	0.4	TAPPI T411
Release Value	grams	250	Supplier

**FACESTOCK**, 0.8 mils clear BOPP.

Test Property	Units	Typical Value	Test Method
Yield	in <sup>2</sup> /lb.	40,800	ASTM E252
Caliper Average (Films)	mil	0.8	ASTM D374
Haze	%	2	ASTMD374
Tensile Strength at break – MD	psi	16,000	ASTM D882
Tensile Strength at break – TD	psi	38,000	ASTM D882

**ADHESIVE (00853)**, a cold-temperature acrylic adhesive, designed to run cleanly on press.

Test Property	Units	Typical Value	Test Method
Shear 1x1/2x1 kg)	Hrs.	2	CPD-55
Peel 180° SS 20min	Lb./inch	1.1	CPD-52
Loop Tack SS	oz/sq inch	32	CPD-16
Min App Temp	F	0	
Service Temp	F	-50 to 125	

**LINER (40SC)**, A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 36 –	40.3	TAPPI T410
Caliper – Average	mil	2.4	TAPPI T411
Opacity	%	62	TAPPI T425
Tear-MD	grams	32	TAPPI T414
Tear-CD	grams	39	TAPPI T414
Tensile-MD	Lb./inch	39	TAPPI T494
Tensile-CD	Lb./inch	17	TAPPI T494

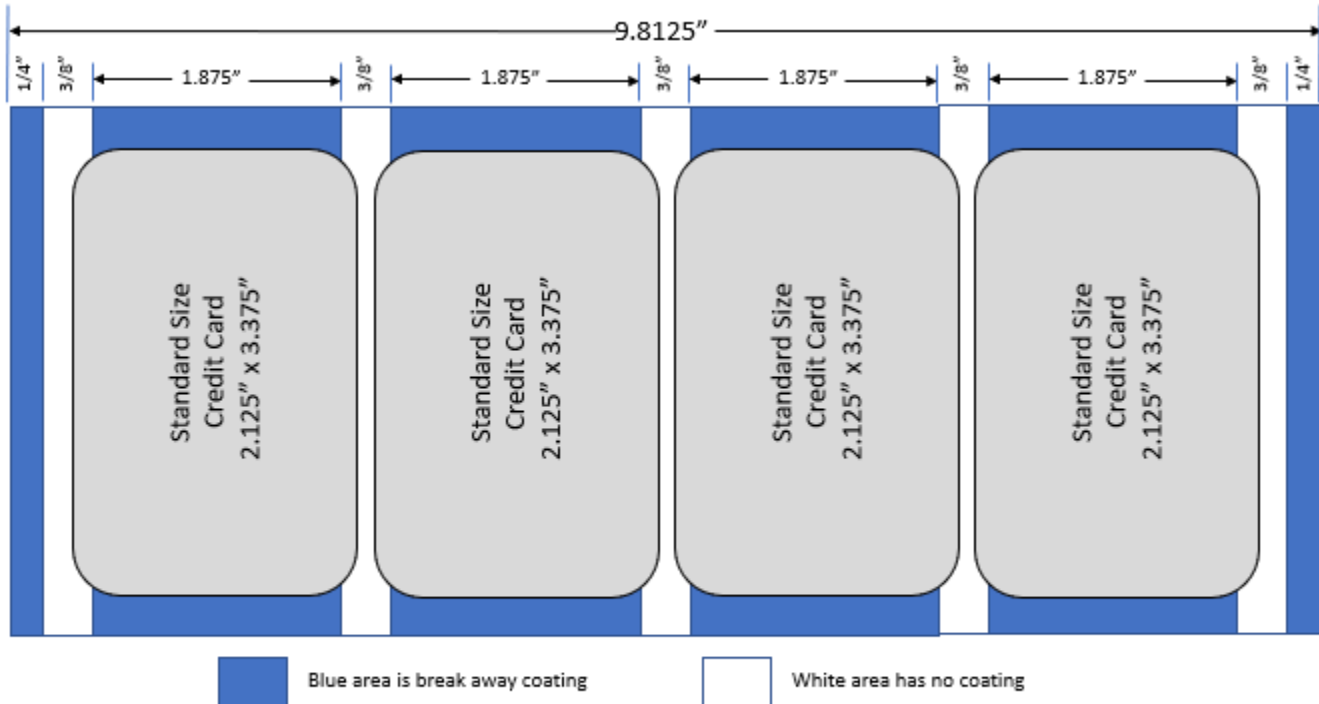
Issued: 6/23/2022

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions (found in the current Green Bay Packaging Inc. – Coated Products Operations, Roll Printer Price Book) in effect at the time of the sale shall control

Notes – Shelf life of product is eight months when stored out of direct sunlight and in a cool dry area.

- Minimum Order is 3 MMSI
- Overrun/Underrun Tolerance +/- 10%
- Wind – Liner Out, Unless Specified
- 5,000' or 10,000' Rolls, Shipped on the Round

## Image is not to scale



↑ Web Direction



The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions (found in the current Green Bay Packaging Inc. – Coated Products Operations, Roll Printer Price Book) in effect at the time of the sale shall control