

60ML298HMHCW40SC

Item #: SC512200

Approximate weight per MMSI: 284 lbs. Standard core size is 3 inches. Total caliper: 7.5 mils

FACESTOCK (60ML)

A 60# matte litho paper. This structure has a dry edge for ease of converting and storage.

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 38 - 500	60	TAPPI T410
Caliper - Average	mil	3.6	TAPPI T411
Opacity	%	93	TAPPI T425
Tear – MD	grams	40	TAPPI T414
Tear – CD	grams	49	TAPPI T414
Tensile – MD	Lb./in	29	TAPPI T494
Tensile – CD	Lb./in	13	TAPPI T494
Gloss	%	25	TAPPI T480
Brightness	%	90	TAPPI T452

ADHESIVE (298HMHCW – Hot Melt Heavy Coat Weight)

Aggressive hot melt adhesive, approved by the USDA for outdoor markings of monitored crops. Works well on rough surfaces and low-energy plastic.

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	1.5	TAPPI T411
Shear (1 x ½ x 1 kg)	hours	>24	CPD-55
Peel – 180° SS 20 min	lb./inch	6	CPD-52
Min. Application Temp.	F	20	Supplier
Service Temp.	F	-65 to 160	Supplier
Loop Tack Stainless Steel	oz/sq. inch	72	CPD-16

LINER (40SC)

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 36 – 500	41	TAPPI T410
Caliper – Average	mil	2.4	TAPPI T411
Opacity	%	60	TAPPI T425
Tear - MD	grams	34	TAPPI T414
Tear - CD	grams	39	TAPPI T414
Tensile - MD	Lb./inch	40	TAPPI T494
Tensile - CD	Lb./inch	17	TAPPI T494

Notes –

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- Minimum Order is 3 MMSI
- Wind – Liner In, Unless Specified
- Produced with a 1/8" dry edge on each side of the finished rolls in the machine direction.
- Overrun/Underrun Tolerance +/- 10%
- 5,000' or 10,000' rolls (5,000' Poker Chip. 10,000' On the round).

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