

**2WPET / 254HM / 40SC**
**Item #: SC514600**
**FACESTOCK**

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Yield	In <sup>2</sup> /lb	9,368	sq meter/kg	13.4	Supplier
Caliper Average (Films)	mil	2	um	50.8	Supplier
Light Transmission	%	16	%	16	Supplier
Tensile Strength at Break - MD	psi	22,000	Kg/sq cm	1,547	Supplier
Tensile Strength at Break - TD	psi	26,000	Kg/sq cm	1,828	Supplier
Elongation at Break - MD	%	125	%	125	Supplier
Elongation at Break - TD	%	80	%	80	Supplier
Dim. Stability – MD	%	1.5	%	1.5	Supplier
Dim. Stability – TD	%	0.5	%	0.5	Supplier

**ADHESIVE**

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper – Calculated	mils	2.8	UM	71	TAPPI T411
Shear (1 x ½ x 1kg)	hours	7.8	hours	7.8	CPD-55
Peel – 180 D SS 20 min	lb/inch	7.5	grams/25 mm	3348	CPD-52
Min. Application Temp.	F	19	C	-7	Supplier
Service Temp.	F	-65 to 150	C	-54 to 66	Supplier
Loop Tack Stainless Steel	oz/sq. inch	130	kg/645 sq. mm	3.6	CPD-16

**LINER**

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24 x 36 - 500	40.7	grams/sq. meter	66.3	TAPPI T410
Caliper – Average	mil	2.5	um	63.5	TAPPI T411
Opacity	%	75	%	75	TAPPI T425
Tear – MD	grams	32	mN	314	TAPPI T414
Tear – CD	grams	34	mN	333	TAPPI T414
Tensile – MD	lb/in	34	kN/m	6	TAPPI T494
Tensile – CD	lb/in.	22	kN/m	3.9	TAPPI T494

**Notes –**

- Minimum Order is 3 MMSI
- Overrun/Underrun Tolerance +/- 10%
- 22" Maximum Roll Width, 2" Minimum Slit Width
- Produced with a 1/8" Dry Edge on Each Side of the Finished Rolls in the Machine Direction
- 5,000' Rolls
- Wind – Liner In, Unless Specified
- Ship Poker Chip

---

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions (found in the current Green Bay Packaging Inc. – Coated Products Operations, Roll Printer Price Book) in effect at the time of the sale shall control.

*La información presentada en esta publicación se considera correcta; no debe ser interpretada como una especificación. Los valores dados reflejan las características regulares de los materiales. Todos los informes, fichas técnicas, y recomendaciones de los productos de Green Bay Packaging Inc. están basados en pruebas que se consideran confiables, pero no constituyen ningún tipo de garantía. Todos los productos se venden con el entendimiento de que el comprador ha determinado independientemente la conveniencia de estos productos para su uso final. Ningún vendedor, representante, ni agente de Green Bay Packaging Inc. está autorizado para dar ningún tipo de garantía, ni hacer representación alguna contraria a lo susodicho. Los Términos y Condiciones vigentes que regulan toda relación comercial de Green Bay Packaging Inc. – Coated Products Operations son los que se encuentran impresos en inglés en el último Libro de Precios. (Green Bay Packaging Inc. – Coated Products Operations, Roll Printer Price Book)*

SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHESIVOS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA

Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111