

2WPET254HMHCW40SC
Item #: SC514600

Approximate weight per MMSI: 318 lbs. Standard core size is 3 inches. Total caliper: 7.2 mils.

FACESTOCK (2WPET)
A 2.0 mil white polyester. This polyester face stock has some chemical resistance. This structure has a dry edge for ease of converting and storage.

Test Property	Units	Typical Value	Test Method
Yield	In ² /lb.	9,368	Supplier
Caliper Average (Films)	mil	2.0	Supplier
Light Transmission	%	16	Supplier
Tensile Strength at Break - MD	psi	22,000	Supplier
Tensile Strength at Break - TD	psi	26,000	Supplier
Elongation at Break - MD	%	125	Supplier
Elongation at Break - TD	%	80	Supplier
Dim. Stability – MD	%	1.5	Supplier
Dim. Stability – TD	%	0.5	Supplier

ADHESIVE (254HMHCW – Hot Melt Heavy Coat Weight)
Our most aggressive hot melt adhesive. Can be used on a tire sidewall, or other hard-to-stick-to substrates such as rough textures, contaminated surfaces, etc.

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	2.8	TAPPI T411
Shear (1 x ½ x 1 kg)	hours	7.8	CPD-55
Peel – 180° SS 20 min	lb./inch	7.5	CPD-52
Min. Application Temp.	F	19	Supplier
Service Temp.	F	-65 to 150	Supplier
Loop Tack Stainless Steel	oz/sq. inch	130	CPD-16

LINER (40# SCK liner)
A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 36 – 500	41	TAPPI T410
Caliper – Average	mil	2.4	TAPPI T411
Opacity	%	60	TAPPI T425
Tear - MD	grams	34	TAPPI T414
Tear - CD	grams	39	TAPPI T414
Tensile - MD	Lb./inch	40	TAPPI T494
Tensile - CD	Lb./inch	17	TAPPI T494

Notes –

- Minimum Order is 3 MMSI
- Wind – Liner In, Unless Specified
- Produced with a 1/8" dry edge on each side of the finished rolls in the machine direction.
- Overrun/Underrun Tolerance +/- 10%
- 5,000' rolls; ship Poker Chip.

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