

**60ML254HMHCW40SC**
**Item #: SC514700**

Approximate weight per MMSI: 338 lbs. Standard core size is three inches. Total caliper: 8.8 mils.

**FACESTOCK (60ML)**
*A 60# matte litho paper. This structure has a dry edge for ease of converting and storage.*

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs./24 x 38 - 500	60	TAPPI T410
Caliper - Average	mil	3.6	TAPPI T411
Opacity	%	93	TAPPI T425
Tear – MD	grams	40	TAPPI T414
Tear – CD	grams	49	TAPPI T414
Tensile – MD	Lb./in	29	TAPPI T494
Tensile – CD	Lb./in	13	TAPPI T494
Gloss	%	25	TAPPI T480
Brightness	%	90	TAPPI T452

**ADHESIVE (254HMHCW – Hot Melt Heavy Coat Weight)**
*Our most aggressive hot melt adhesive. Can be used on a tire sidewall, or other hard-to-stick-to substrates such as rough textures, contaminated surfaces, etc.*

Test Property	Units	Typical Value	Test Method
Caliper – Calculated	mils	2.8	TAPPI T411
Shear (1 x ½ x 1 kg)	hours	7.8	CPD-55
Peel – 180° SS 20 min	lb./inch	7.5	CPD-52
Min. Application Temp.	F	19	Supplier
Service Temp.	F	-65 to 150	Supplier
Loop Tack Stainless Steel	oz/sq. inch	130	CPD-16

**LINER (40# SCK liner)**
*A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.*

Test Property	Units	Typical Value	Test Method
Basis Weight	Lbs. /24 x 36 – 500	41	TAPPI T410
Caliper – Average	mil	2.4	TAPPI T411
Opacity	%	60	TAPPI T425
Tear - MD	grams	34	TAPPI T414
Tear - CD	grams	39	TAPPI T414
Tensile - MD	Lb./inch	40	TAPPI T494
Tensile - CD	Lb./inch	17	TAPPI T494

Notes –

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- Minimum Order is 3 MMSI
- Wind – Liner In, Unless Specified
- Produced with a 1/8" dry edge on each side of the finished rolls in the machine direction.
- Overrun/Underrun Tolerance +/- 10%
- 5,000' rolls; ship Poker Chip.

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