



Division of Green Bay Packaging Coated Products

PRODUCT INFORMATION

60ML / 791HM / 40SC

Item #: SC515000

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25 x 38 - 500	60	grams/sq. meter	89	TAPPI T410
Caliper - Average	mil	3.6	um	91.4	TAPPI T411
Opacity	%	93	%	93	TAPPI T425
Tear – MD	grams	40	mN	392	TAPPI T414
Tear – CD	grams	49	mN	481	TAPPI T414
Tensile – MD	lb/in	29	kN/m	5.1	TAPPI T494
Tensile – CD	lb/in	13	kN/m	2.3	TAPPI T494
Gloss	%	25	%	25	TAPPI T480
Brightness	%	90	%	90	TAPPI T452

ADHESIVE

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper – Calculated	mils	1	UM	25.4	TAPPI T411
Shear (1 x ½ x 1kg)	hours	8.8	hours	8.8	CPD-55
Peel – 180 D SS 20 min	lb/inch	5	grams / 25mm	0.8756	CPD-52
Min. Application Temp.	F	20	C	-7	Supplier
Service Temp.	F	-65 to 160	C	-53 to 71	Supplier
Loop Tack Stainless Steel	oz/sq. inch	72	kg/645 sq. mm	2	CPD-16

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25 x 36 - 500	40.7	grams/sq. meter	66.3	TAPPI T410
Caliper – Average	mil	2.5	um	63.5	TAPPI T411
Opacity	%	64	%	64	TAPPI T425
Tear – MD	grams	32	mN	314	TAPPI T414
Tear – CD	grams	34	mN	333	TAPPI T414
Tensile – MD	lb/in	34	kN/m	6	TAPPI T494
Tensile – CD	lb/in.	22	kN/m	3.9	TAPPI T494

Notes –

- Minimum Order is 3 MMSI
- Overrun/Underrun Tolerance +/- 10%
- 22” Maximum Roll Width, 2” Minimum Slit Width
- Produced with a 1/8” Dry Edge on Each Side of the Finished Rolls in the Machine Direction
- 5,000’ or 10,000’ Rolls
- Wind – Liner In, Unless Specified
- Ship
 - 5,000’ Poker Chip
 - 10,000’ On the Round

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