



PRODUCT INFORMATION

060GM0758M40SC

Item #: S7649360

60# NATURAL KRAFT PAPER/758M PERMANENT ADHESIVE/40 SC LINER
Approximate weight per MMSI: 264 lbs. Standard core size is 3 inches. Total caliper: 8.1 mils +/- 10%

FACESTOCK

60# (89 g/m²) brown natural kraft paper. The natural look makes it perfect for labeling organic or other earth-friendly products. It can also be used for cover-up labels on corrugated containers.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-----------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 (3000 Sq Ft) | 60 | grams/sq meter | 97.8 | TAPPI T410 |
| Caliper - Average | mil | 5.0 | um (micrometer) | 127.0 | TAPPI T411 |
| Smoothness Print Side | Sheffield Units | 295 | Sheffield Units | 295.0 | TAPPI T538 |
| Tear-MD | grams | 128 | mN | 1255.3 | TAPPI T414 |
| Tear-CD | grams | 145 | mN | 1422.0 | TAPPI T414 |
| Tensile-MD | lb/inch | 51.1 | kN/m | 8.9 | TAPPI T494 |
| Tensile-CD | lb/inch | 27.4 | kN/m | 4.8 | TAPPI T494 |

ADHESIVE

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 17.7 | |
| Shear (1 x 1/2 x 1 kg) | hours | 1.3 | hours | 1.3 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 1.582 | grams/25 mm | 706.3 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.4 | grams/25 mm | 625.0 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.318 | grams/25 mm | 588.4 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.676 | grams/25 mm | 748.3 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .83 | grams/25 mm | 370.6 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 38 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 23 | kg/645 sq mm | .6 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 20 | kg/645 sq mm | .6 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 14 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 35 | kg/645 sq mm | 1.0 | CPD-16 |
| Min. App. Temp. | F | 35 | C | 2 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 (3000 Sq Ft) | 41.0 | grams/sq meter | 66.8 | TAPPI T410 |
| Caliper - Average | mil | 2.400 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 60.0 | % | 60.0 | TAPPI T425 |
| Tear-MD | grams | 34.0 | mN | 333.4 | TAPPI T414 |
| Tear-CD | grams | 39.0 | mN | 382.5 | TAPPI T414 |
| Tensile-MD | lb/inch | 40.0 | kN/m | 7.0 | TAPPI T494 |
| Tensile-CD | lb/inch | 17.1 | kN/m | 3.0 | TAPPI T494 |

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