

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

060SG0720M40SC**Item #: S8899160**

58# SEMI GLOSS LITHO FSC/720M ALL TEMP ADHESIVE/40 SC LINER

Approximate weight per MMSI: 244 lbs. Standard core size is 3 inches. Total caliper: 6.1 mils +/- 10%

FACESTOCK

58# (87 g/m²) semi-gloss multi-purpose paper with superior gloss and print qualities. Bright blue-white shade.

Excellent graphic results with flexo, offset, or toner-based printing. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	58	grams/sq meter	85.8	TAPPI T410
Caliper - Average	mil	3.0	um (micrometer)	76.2	TAPPI T411
Gloss	%	72	%	72.0	TAPPI T480
Opacity	%	88.5	%	88.5	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tensile-CD	lb/inch	16.5	kN/m	2.9	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

A versatile cold-temperature acrylic adhesive that adheres to many packaging materials in a broad range of temperatures. Faster stripping than many cold-temp adhesives. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	.6	hours	.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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