

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

021RX0050840SC**Item #: S9174760**

3.0 MIL PHARMACY DT FSC/508 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 229 lbs. Standard core size is 3 inches. Total caliper: 6.15 mils +/- 10%

FACESTOCK

This 48# (71 g/m²), phenol-free, top-coated paper resists chemicals, including cleaners, hand sanitizers and lotions. Holds up in heat and humidity. Vital drug information remains legible under most handling and storage conditions. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	48.0	grams/sq meter	71.0	TAPPI T410
Caliper - Average	mil	3.050	um (micrometer)	77.5	TAPPI T411
Smoothness (PPS) Print Side	um	1.2	um	1.2	TAPPI T555
Tear-MD	grams	43	mN	421.7	TAPPI T414
Tear-CD	grams	44.0	mN	431.5	TAPPI T414
Tensile-MD	lb/inch	32.0	kN/m	5.6	TAPPI T494
Tensile-CD	lb/inch	16.0	kN/m	2.8	TAPPI T494
Brightness	%	90.0	%	90.0	TAPPI T452
Initial Activation Temp	F	201	C	94	ISO 1924
Effective Activation Temp	F	226	C	108	ISO 1924
Optimum Activation Temp	F	300	C	149	ISO 1924

ADHESIVE

A hard, acrylic adhesive. Useful for prime label pharmaceutical (pill bottles). Good for curved surfaces greater than 1/2" diameter requiring mandrel hold. Offers some reposition time on low-energy plastics. Glove friendly.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	0.6+	hours	.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.4	grams/25 mm	1071.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.80	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.2	grams/25 mm	982.2	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	45	kg/645 sq mm	1.3	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES

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GREEN BAY PACKAGING

COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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