



A54SG00757PRLF

Item #: S9059779

SEMI GLOSS/757 PERMANENT ADH/53# CLAY COATED LINER

Approximate weight per MMSI: 263 lbs. Standard core size is 6 inches. Total caliper: 6.5 mils +/- 10%

FACESTOCK

54# (80 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	54	grams/sq meter	79.9	TAPPI T410
Caliper - Average	mil	2.700	um (micrometer)	68.6	TAPPI T411
Gloss	%	75	%	75.0	TAPPI T480
Opacity	%	86	%	86.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tear-CD	grams	45	mN	441.3	TAPPI T414
Tensile-MD	lb/inch	34	kN/m	6.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	14.4	
Shear (1 x 1/2 x 1 kg)	hours	5.2	hours	5.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.32	grams/25 mm	1035.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.52	grams/25 mm	678.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.80	grams/25 mm	803.6	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.22	grams/25 mm	991.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	*PT	grams/25 mm		CPD-52
Loop Tack Stain Steel	oz/sq inch	43.0	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	44.0	kg/645 sq mm	1.2	CPD-16
Loop Tack Corrugated	oz/sq inch	15.2	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	33.0	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	
FDA Compliance	21 CFR	175.105			

Notes

* Corrugated Tear during Peel Test. No numerical value.

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LINER

A premium, 53# (87 g/m²) white kraft liner. Suitable for roll-to-sheet and fan fold applications. Designed for four-color process printing on the back side. Can be used for die cutting both paper and film.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	53.4	grams/sq meter	87.0	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Smoothness (PPS) Liner Release Side	um	2.5	um	2.5	TAPPI T555
Tear-MD	grams	61.2	mN	600.2	TAPPI T414
Tear-CD	grams	66.3	mN	650.2	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Brightness	%	84	%	84.0	TAPPI T452

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